



**EN** Operating instructions..... pages 1 to 6  
Translation of the original operating instructions

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**1 About this document**

**1.1 Function**

This operating instructions manual provides all the information you need for the mounting, set-up and commissioning to ensure the safe operation and disassembly of the safety-monitoring module. The operating instructions must be available in a legible condition and a complete version in the vicinity of the device.

**1.2 Target group: authorised qualified personnel**

All operations described in this operating instructions manual must be carried out by trained specialist personnel, authorised by the plant operator only.

Please make sure that you have read and understood these operating instructions and that you know all applicable legislations regarding occupational safety and accident prevention prior to installation and putting the component into operation.

The machine builder must carefully select the harmonised standards to be complied with as well as other technical specifications for the selection, mounting and integration of the components.

**1.3 Explanation of the symbols used**



**Information, hint, note:**

This symbol is used for identifying useful additional information.



**Caution:** Failure to comply with this warning notice could lead to failures or malfunctions.

**Warning:** Failure to comply with this warning notice could lead to physical injury and/or damage to the machine.

**1.4 Appropriate use**

The products described in these operating instructions are developed to execute safety-related functions as part of an entire plant or machine. It is the responsibility of the manufacturer of a machine or plant to ensure the proper functionality of the entire machinery or plant.

The safety-monitoring module must be exclusively used in accordance with the versions listed below or for the applications authorised by the manufacturer. Detailed information regarding the range of applications can be found in the chapter "Product description".

**1.5 General safety instructions**

The user must observe the safety instructions in this operating instructions manual, the country-specific installation standards as well as all prevailing safety regulations and accident prevention rules.



Further technical information can be found in the Elan catalogues or in the online catalogue on the Internet: [www.schmersal.net](http://www.schmersal.net).

The information contained in this operating instructions manual is provided without liability. Subject to technical modifications.

There are no residual risks, provided that the safety instructions as well as the instructions regarding mounting, commissioning, operation and maintenance are observed.

**1.6 Warning about misuse**



In case of inadequate or improper use or manipulations of the safety-monitoring module, personal hazards or damage to machinery or plant components cannot be excluded. The relevant requirements of the standard EN 1088 must be observed.

**1.7 Exclusion of liability**

We shall accept no liability for damages and malfunctions resulting from defective mounting or failure to comply with this operating instructions manual. The manufacturer shall accept no liability for damages resulting from the use of unauthorised spare parts or accessories.

For safety reasons, invasive work on the device as well as arbitrary repairs, conversions and modifications to the device are strictly forbidden; the manufacturer shall accept no liability for damages resulting from such invasive work, arbitrary repairs, conversions and/or modifications to the device.

**2 Product description**

**2.1 Ordering code**

This operating instructions manual applies to the following types:

**SRB 031LC/0.6 sec**

Factory-set drop-out delay: 0.6 seconds



Only if the information described in this operating instructions manual are realised correctly, the safety function and therefore the compliance with the Machinery Directive is maintained.

**2.2 Special versions**

For special versions, which are not listed in the order code below 2.1, these specifications apply accordingly, provided that they correspond to the standard version.

**2.3 Destination and use**

The safety-monitoring modules for integration in safety circuits are designed for fitting in control cabinets. They are used for the safe evaluation of the signals of positive break position switches or magnetic safety sensors for safety functions on sliding, hinged and removable safety guards as well as emergency stop control devices and AOPD's.

The safety function is defined as the delayed opening of the enabling circuits 17-18, 27-28 and 37-38 when the inputs S11-S12 and/or S11-S22 are opened. The safety relevant current paths with the output contacts 17-18, 27-28 and 37-38 meet the following requirements under observation of a B<sub>10d</sub> value assessment (also refer to "Requirements to DIN EN ISO 13849-1"):

- control category 3 – PL d to DIN EN ISO 13849-1
- corresponds to SIL 2 to DIN EN 61508-2
- corresponds to SILCL 3 to DIN EN 62061  
(corresponds to control category 4 to DIN EN 954-1)

To determine the Performance Level (PL) of the entire safety function (e.g. sensor, logic, actuator) to DIN EN ISO 13849-1, an analysis of all relevant components is required.

**2.4 Technical data**

<b>General data:</b>	
Standards:	IEC/EN 60204-1, EN 60947-5-1; EN ISO 13849-1, IEC/EN 61508
Climate resistance:	EN 60068-2-78
Fixing:	Snaps onto standard DIN rails to DIN EN 60715
Terminal designations:	EN 60947-1
Material of the enclosure:	glass-fibre reinforced thermoplastic, ventilated
Material of the contacts:	AgSnO, self-cleaning, positive drive
Weight:	230 g

Start conditions	Automatic or start button
Feedback circuit (Y/N):	Yes
Drop-out delay:	600 ms ± 30%
Pull-in delay:	≤ 30 ms
<b>Mechanical data:</b>	
Connection type:	Screw terminals
Cable section:	min. 2 mm <sup>2</sup> / max. 2 mm <sup>2</sup>
Connecting cable:	rigid or flexible
Tightening torque for the terminals:	0.6 Nm
With removable terminals (Y/N):	No
Mechanical life:	10 million operations
Electrical life:	Derating curve available on request
Resistance to shock:	10 g / 11 ms
Resistance to vibrations to EN 60068-2-6:	10 ... 55 Hz, amplitude 0.35 mm
<b>Ambient conditions:</b>	
Ambient temperature:	-25°C ... +45°C
Storage and transport temperature:	-40°C ... +85°C
Protection class:	Enclosure: IP 40, Terminals: IP 20, Wiring compartment: IP 54
Air clearances and creepage distances to IEC/EN 60664-1:	4 kV/2 (basic insulation)
EMC rating:	to EMC Directive
<b>Electrical data:</b>	
Contact resistance in new state:	max. 100 mΩ
Power consumption:	max. 1.7 W / 1.9 VA
Rated operating voltage U <sub>e</sub> :	24 VDC -15%/+20%, residual ripple max. 10%
Max. fuse rating of the operating voltage:	internal F1: T 1.25 A
<b>Monitored inputs:</b>	
Cross-wire detection (Y/N):	No
Wire breakage detection (Y/N):	Yes
Earth leakage detection (Y/N):	Yes
Number of NO contacts:	0
Number of NC contacts:	2
Cable lengths:	1,500 m with 1.5 mm <sup>2</sup> 2,500 m with 2.5 mm <sup>2</sup>
Conduction resistance:	max. 40 Ω
<b>Outputs:</b>	
Number of safety contacts:	3
Number of auxiliary contacts:	1
Number of signalling outputs:	0
Switching capacity of the safety contacts:	17-18; 27-28; 37-38: max. 250 V, 6 A ohmic (inductive in case of appropriate protective wiring)
Switching capacity of the auxiliary contacts:	45-46: 24 VDC / 2 A
Fuse rating of the safety contacts:	6.3 A slow blow
Recommended fuse for the auxiliary contacts:	2 A slow blow
Utilisation category to EN 60947-5-1:	AC-15 / DC-13: EN 60947-5-1
Dimensions (H/W/D):	100 mm x 22.5 mm x 121 mm

The data specified in this manual are applicable when the component is operated with rated operating voltage U<sub>e</sub> ±0%.

## 2.5 Safety classification

Standards:	EN ISO 13849-1, IEC 61508, EN 60947-5-1
PL:	Stop 1: up to d
Control category:	Stop 1: up to 3
DC:	Stop 1: < 66% (low)
CCF:	> 65 points
SIL:	Stop 1: up to 2
Service life:	20 years
B10d value (for one channel):	Low voltages range 20%: 20,000,000 40%: 7,500,000 60%: 2,500,000 80%: 1,000,000 Maximum load 100%: 400,000

$$MTTF_d = \frac{B_{10d}}{0,1 \times n_{op}} \quad n_{op} = \frac{d_{op} \times h_{op} \times 3600 \text{ s/h}}{t_{cycle}}$$

For an average annual demand rate of  $n_{op} = 126,720$  cycles per year, Performance Level PL e can be obtained at maximum load.

$n_{op}$  = average number of activations per year  
 $d_{op}$  = average number of operating days per year  
 $h_{op}$  = average number of operating hours per day  
 $t_{cycle}$  = average demand rate of the safety function in s  
 (e.g. 4 × per hour = 1 × per 15 min. = 900 s)

(Specifications can vary depending on the application-specific parameters  $h_{op}$ ,  $d_{op}$  and  $t_{cycle}$  as well as the load.)

## 3 Mounting

### 3.1 General mounting instructions

Mounting: snaps onto standard DIN rails to EN 60715.

Snap the bottom of the enclosure slightly tilted forwards in the DIN rail and push up until it latches in position.

### 3.2 Dimensions

All measurements in mm.

Device dimensions (H/W/D): 100 x 22.5 x 121 mm

## 4 Electrical connection

### 4.1 General information for electrical connection



The electrical connection may only be carried out by authorised personnel in de-energised condition.

Wiring examples: see appendix

## 5 Operating principle and settings

### 5.1 LED functions

- K1: Status channel 1
- K2: Status channel 2
- $U_B$ : Status operating voltage (LED is on, when the operating voltage on the terminals A1-A2 is ON)
- $U_i$ : Status internal operating voltage (LED is on, when the operating voltage on the terminals A1-A2 is ON and the fuse has not been triggered)

### 5.2 Terminal description (see Fig. 1)

Voltages:	A1	+24 VDC/24 VAC
	A2	0 VDC/24 VAC
Inputs:	S11-S12	Input channel 1 (+)
	S11-S22	Input channel 2 (+)
Outputs:	17-18	First safety enabling circuit (STOP 1)
	27-28	Second safety enabling circuit (STOP 1)
	37-38	Third safety enabling circuit (STOP 1)
Start:	X1-X2	Feedback circuit and external reset
	45-46	Auxiliary NC contact

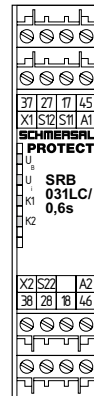


Fig. 1

## 6 Set-up and maintenance

### 6.1 Functional testing

The safety function of the safety-monitoring module must be tested. The following conditions must be previously checked and met:

1. Correct fixing
2. Check the integrity of the cable entry and connections
3. Check the safety-monitoring module's enclosure for damage.
4. Check the electrical function of the connected sensors and their influence on the safety-monitoring module and the downstream actuators

### 6.2 Maintenance

A regular visual inspection and functional test, including the following steps, is recommended:

1. Check the correct fixing of the safety-monitoring module
2. Check the cable for damages
3. Check electrical function

**Damaged or defective components must be replaced.**

7 Disassembly and disposal

7.1 Disassembly

The safety-monitoring module must be disassembled in a de-energised condition only.

7.2 Disposal

The safety-monitoring module must be disposed of in an appropriate manner in accordance with the national prescriptions and legislations.

8 Appendix

8.1 Wiring examples

**Dual-channel control, shown for a guard door monitor; with two contacts A and B, where at least one is a positive break contact; with external reset button J (see Fig. 2)**

- Relay outputs: Suitable for 2-channel control, for increase in capacity or number of contacts by means of contactors or relays with positive-guided contacts.
- The control system recognises wire-breakage and earth faults in the monitoring circuit.
- ⊕ = Feedback circuit

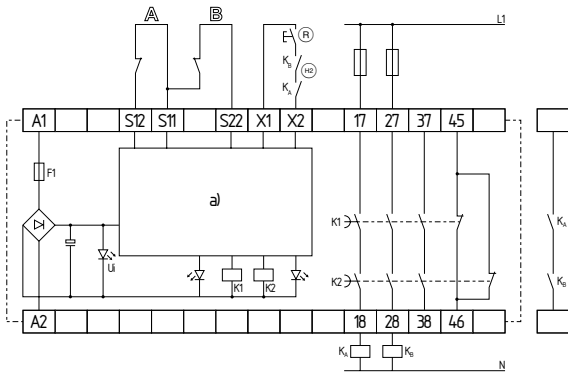


Fig. 2 a) Logic

8.2 Start configuration

**External reset button (non-monitored start) (see Fig. 3)**

- The external reset button is integrated in the feedback circuit in series.
- The safety-monitoring module is activated upon actuation of the reset button.

**Automatic start (see Fig. 4)**

- The automatic start is programmed by connecting the feedback circuit to the terminals X1/X2. If the feedback circuit is not required, establish a bridge.
- **Caution:** Not admitted without additional measure due to the risk of gaining access by stepping behind!
- When the SRB 031LC / 0.6 sec safety-monitoring module is used with the operating mode "Automatic start", an automatic restart after a shutdown in case of emergency must be prevented by the upstream control to EN 60204-1 paragraph 9.2.5.4.2 and 10.8.3.

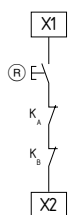


Fig. 3



Fig. 4

8.3 Sensor configuration

**Single-channel emergency stop circuit with command devices to DIN EN ISO 13850 (EN 418) and EN 60947-5-5 (Fig. 5)**

- Wire breakage and earth leakage in the control circuits are detected.
- Possible control categories:
  - 1 to EN 954-1
  - 2 – PL d to DIN EN ISO 13849-1

**Dual-channel emergency stop circuit with command devices to DIN EN ISO 13850 (EN 418) and EN 60947-5-5 (Fig. 6)**

- Wire breakage and earth leakage in the control circuits are detected.
- Cross-wire shorts between the control circuits are not detected.
- Possible control categories:
  - 3 to EN 954-1
  - 4 to EN 954-1 (with protected cable laying)
  - 4 – PL e to DIN EN ISO 13849-1 (with protected cable laying)

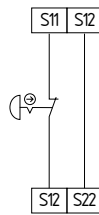


Fig. 5

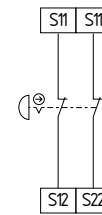


Fig. 6

**Single-channel guard door monitoring circuit with interlocking devices to EN 1088 (Fig. 7)**

- At least one contact with positive break required
- Wire breakage and earth leakage in the control circuits are detected.
- Possible control categories:
  - 1 to EN 954-1
  - 2 – PL d to DIN EN ISO 13849-1

**Dual-channel guard door monitoring circuit with interlocking device to EN 1088 (Fig. 8)**

- At least one contact with positive break required
- Wire breakage and earth leakage in the control circuits are detected.
- Cross-wire shorts between the monitoring circuits are not detected.
- Possible control categories:
  - 3 to EN 954-1
  - 4 to EN 954-1 (with protected cable laying)
  - 4 – PL e to DIN EN ISO 13849-1 (with protected cable laying)

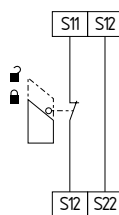


Fig. 7

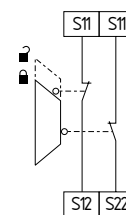


Fig. 8

#### 8.4 Actuator configuration

##### Single-channel control (see Fig. 9)

- Suitable for increase in capacity or number of contacts by means of contactors or relays with positive-guided contacts.
- If the feedback circuit is not required, establish a bridge.  
⊖ = Feedback circuit and external reset in serie

##### Dual-channel control with feedback circuit (Fig. 10)

- Suitable for increase in capacity or number of contacts by means of contactors or relays with positive-guided contacts.
- If the feedback circuit is not required, establish a bridge.  
⊖ = Feedback circuit and external reset in serie

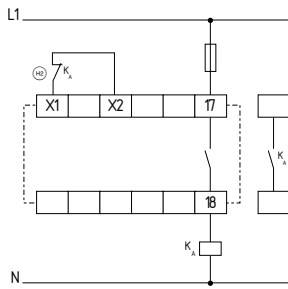


Fig. 9

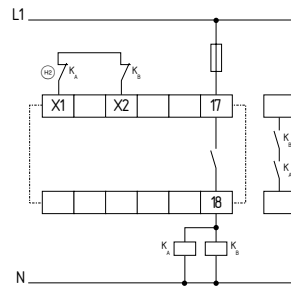




Fig. 10

8.5 EC Declaration of conformity

	
<h2>EC Declaration of conformity</h2>	
Translation of the original declaration of conformity valid as of December 29, 2009	Elan Schaltelemente GmbH & Co. KG Im Ostpark 2 · 35435 Wettenberg Germany Internet: www.elan.de
We hereby certify that the hereafter described safety components both in its basic design and construction conforms to the applicable European Directives.	
<b>Name of the safety component:</b>	SRB 031LC
<b>Description of the safety component:</b>	Safety-monitoring module for emergency stop circuits and guard door monitoring
<b>Harmonised EC-Directives:</b>	2006/42/EC EC-Machinery Directive 2004/108/EC EMC-Directive
<b>Person authorized for the compilation of the technical documentation:</b>	Ulrich Loss Möddinghofe 30 42279 Wuppertal
<b>Notified body, which approved the full quality assurance system, referred to in Appendix X, 2006/42/EC:</b>	TÜV Rheinland Industrie Service GmbH Alboinstraße 56 12103 Berlin ID n°: 0035
<b>Place and date of issue:</b>	Wuppertal, October 6, 2009
SRB031LC-B-EN	
	Authorised signature Heinz Schmersal Managing Director



**Note**

The currently valid declaration of conformity can be downloaded from the internet at [www.schmersal.net](http://www.schmersal.net).



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